

TECHNICAL DATASHEET

# STALOC DRILLING AND CUTTING OIL SPRAY

SQ-680

## PRODUCT DESCRIPTION

STALOC drilling and cutting oil spray can be used for all tapping / thread cutting operations, especially for those processes where high cutting speeds are applied. Moreover, the product can be used for processes like drilling, turning, milling, grinding, etc.

- increases life of drilling and cutting tools
- excellent cooling effect
- reduces friction

## APPLICATION

Recommended application – further information can be found in the material safety data sheet.

Spray liquid from a distance of 20-30 cm onto the substrate. Mechanical treatment of the substrate can be started immediately after the product has been applied. After the mechanical operation, the product can be washed off easily with water. The product is coloured in red in order to be able to check whether the liquid has been applied properly.

## TECHNICAL PROPERTIES

ATTRIBUTE	UNIT	SPECIFICATION
colour		red
basis		silicone oils and special solvents
temperature resistance	°C	up to 260°C
pH value		8,6
oil content		0% (does not contain mineral oil)
pourpoint		-15°C following DIN ISO 3016
density at 15°C	g/ml	1,05 following DIN 51757
viscosity at 40°C	mm/s <sup>2</sup>	34 following DIN 51562 T.1
contained additives		100% (wear inhibitors, corrosion inhibitors, suspending agents, food colouring).

## SAFETY INFORMATION

Please send your request for the latest version of the material safety data sheet (MSDS).

## PACKAGING / VOLUME

400 ml 520 3e à 12 pcs. per box

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