

TECHNICAL DATASHEET

STALOC 6S03

Retaining compound, high-strength



PRODUCT DESCRIPTION

High-strength anaerobic adhesive used to secure bearings, bushings and sleeves in as-delivered condition (tolerates slight oil contamination). Hardens well at low temperatures and with passive metal surfaces.

Excellent resistance against corrosion, vibration, water, gas, different oils, hydrocarbons and many other chemical substances. Excellent temperature resistance.

PHYSICAL PROPERTIES (WHEN LIQUID)

ATTRIBUTE	UNIT	SPECIFICATION
colour		green / fluorescent under blue light
viscosity at +25°C	mPas	125
max. gap	mm	0,10 mm
max. thread diameter		M 12
density at +25°C	g/ml	1,10 g/ml
flashing point	°C	> 100°C
chemical basis		Urethane methacrylate
shelf life at +25°C		min. 1 year

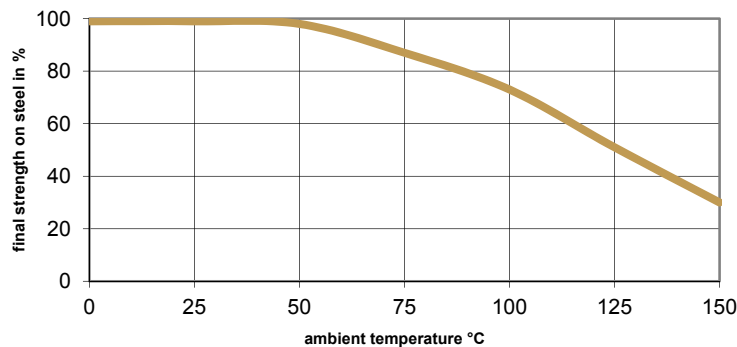
PHYSICAL PROPERTIES (WHEN CURED)

Tested with screw M10 x 20 - quality 8.8 galvanized - nut 0.8d (without preload)

ATTRIBUTE	UNIT	SPECIFICATION
finger tight after	min	5 - 10 min
functional cure time	h	1 - 3 h
final cure time	h	3 - 6 h
breakaway torque (ISO 10964)	Nm	20 - 30 Nm
run-down torque (ISO 10964)	Nm	45 - 60 Nm
shear strength (ASTM D-1002)	N/mm ²	17 - 22 N/mm ²
impact strength (ASTM D-950)	N/mm ²	11 - 15 N/mm ²
temperature resistance	°C	- 55°C to +150°C

TEMPERATURE RESISTANCE OF THE RETAINING COMPOUND

tested on steel specimen according to ASTM 1002/DIN 53283



CHEMICAL RESISTANCE

After 24 hours of polymerisation

Substance	temperature [°C]	Resistance		
		after 100 h	after 500 h	after 1.000 h
Motor oil	125	excellent	excellent	excellent
Gear oil	125	excellent	excellent	excellent
Gasoline	25	excellent	excellent	good
Water / Glykol 50%	87	excellent	excellent	good
Brake fluid	25	excellent	excellent	good

APPLICATION

Recommended application – further information can be found in the material safety data sheet.

Use on metal surfaces. The parts to be bonded need to be cleaned and degreased. It is recommended to use STALOC technical cleaners (e.g. STALOC industrial quick cleaner), in order to ensure the best results in terms of adhesion. Apply anaerobic adhesive filling the complete gap. Join the parts.

Applicability of the anaerobic adhesive on special surfaces or coatings, thermoplastics and elastomers needs to be tested.

The curing time of STALOC anaerobic adhesives can be accelerated using the STALOC activator for anaerobic adhesives.

Use suitable tools in case you need to disassemble the bonding. In order to ease the disassembly heat substrates to more than 200°C.

STORAGE

Recommended storage for optimum shelf life

Store product at an optimum temperature between 5°C and 25°C. Keep cool and dry. Make sure that the content is not contaminated once the bottle has been opened, in order to ensure an optimum shelf life. In case you need any further information, please contact the STALOC team.

SAFETY INFORMATION

Please send your request for the latest version of the material safety data sheet (MSDS).

The information and data in this document are for information purposes only. STALOC cannot take responsibility for the results obtained by a third party, whose methods are not under STALOC control. The determination of the suitability for the user's purpose of any STALOC product is the responsibility of the client. Consequently, STALOC recommends testing of the products before using it for a series application. Moreover, it is the responsibility of the customer to ensure a safe environment for the user. STALOC therefore disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of STALOC products. STALOC cannot be held liable for any consequential or incidental damage resulting from the use of a STALOC product, including lost profits or damages of any other kind. Products or processes mentioned herein might be subject to released or pending patents or licences.

Issued: 04.05.2012



call STALOC



www.staloc.com

